

Work Order ID 73915

Page 1

Monday, September 19, 2011 10:13:00 AM

Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Stop



Item Name: GHW Modification

Start Date: 9/19/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 9/20/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

S. 11/02/12

J. 11-9-13

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/9/12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S. 11/02/12

7/10

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Monday, September 19, 2011 10:13:00 AM



Page 2

Item ID: D206-648-013

Accept



Setup Start



Revision ID:

Stop



Item Name: GHW Modification

Start Date: 9/19/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 9/20/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

LX-BO

0.00

RCO B

11-9-20

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/9/2011

ME
11-09-20

Picklist Print

Monday, September 19, 2011 10:12:58 AM

Page 1

Work Order ID: 73915

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 9/19/2011

Required Date: 9/20/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 05.09.23 New issue KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C37A

Purchased

No

110

Each

167.0000

4

24



BOLT

Location

Loc Qty

Loc Code

ST353

92

116874

11

117010

2

118518

79

ST354

75

118709

50

118757

25

D2652

Manufactured

No

110

Each

157.0000

8

48



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

103

53741

0

72120

103

ST019

10

71833

10

24
48
11/9/11

78

Picklist Print

Monday, September 19, 2011 10:12:58 AM

Page 2

Work Order ID: 73915

Parent Item: D206-648-013

Parent Item Name: GHW Modification

Start Date: 9/19/2011

Required Date: 9/20/2011

Start Qty: 6.00

Required Qty: 6.00

D3414-041

Manufactured No

110 Each

26.0000

2 12



Lug Assembly

Location

Loc Qty

Loc Code

ST473

26

72130

14

73337

12

MS21043-3

Purchased No

110 Each

1,110.000

4 24



Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1038

118077

58

118614

500

118686

480

NAS1149C0363R

Purchased No

110 Each

4,075.000

4 24



Washer

Location

Loc Qty

Loc Code

ST297

4075

114742

4075

Monday, September 19, 2011 10:12:58 AM

Shop Packet Print

Page 2

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

8

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/12/16 MP

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	